



TSB112211

## TECHNICAL SERVICE BULLETIN

**SUBJECT: Checking Lug Nut Tightness on M-Series Big-Roll Installer**



If the lug nuts become loose on your big-roll installer, the wheel and lug studs will be damaged. *The BECI warranty does not cover wheel or stud damage caused by loose lug nuts.*

Therefore after the initial 60 minutes of operation, check lug nut tightness and retighten as necessary. Following a crossing pattern, tighten the nuts to 90-110 ft.-lbs. (122-149 N.m). It is also a good practice to check lug nut tightness after every 50 hours of operation. Be sure the nuts are properly tightened to prevent stud and wheel damage and to prevent possible personal injury.